## APPENDIX A

# **PROCESS CONTROL TESTS AND CALCULATIONS**

The following Process Control Tests and Calculations chart (page 19) was obtained, with permission, from the University of Florida TREEO Center's *Sequencing Batch Reactor Operations and Troubleshooting Manual.* 

### Acronyms Used:

COD	Chemical Oxygen Demand
BOD	Biochemical Oxygen Demand
CBOD	Carbonaceous Biochemical Oxygen Demand
TOC	Total Organic Carbon
MLSS	Mixed-Liquor Suspended Solids
MLVSS	Mixed-Liquor Volatile Suspended Solids
MCRT	Mean Cell Residence Time
WAS	Waste-Activated Sludge
F/M	Food-to-Microorganism Ratio
SSV	Settled-Sludge Volume
TSS	Total Suspended Solids
VSS	Volatile Suspended Solids
DOB	Depth of Blanket
SVI	Sludge Volume Index
NO <sub>3</sub> -N	Nitrate-Nitrogen
NO <sub>2</sub> -N	Nitrite-Nitrogen
NH <sub>3</sub> -N	Ammonia-Nitrogen
PO <sub>4</sub> -P	Phosphate-Phosphorus
OUR	Oxygen-Uptake Rate
SOUR	Specific Oxygen-Uptake Rate
ORP	Oxidation Reduction Potential
mg/L	milligram per liter

#### PROCESS CONTROL TESTS AND PROCESS CALCULATIONS DATA REQUIRED/ ANALYSIS UNIT **ORGANIC LOADING** COD Colorimetric analysis mg/L BOD, CBOD Bioassay mg/L TOC Colorimetric analysis mg/L SOLIDS INVENTORY mg/L MLSS Gravimetric analysis MLVSS Gravimetric analysis mg/L Centrifuge Spin Volumetric analysis % SOLIDS INVENTORY CALCULATIONS **MCRT** MLSS WAS TSS WAS Flow days Sludge Age AT% CL% WAS% days F/M MLVSS #BOD/COD/day #BOD/day/#MLVSS **SLUDGE QUALITY** ml/L or % SSV<sub>x</sub> Physical analysis $SSV_5$ Physical analysis Supernatant TSS Gravimetric or scattered light mg/L or NTU or Turbidity DOB Physical measurement ft Microscopic Analysis Visual analysis N/A **SLUDGE QUALITY CALCULATIONS** SVI SSV<sub>30</sub> MLSS ml/g NUTRIENTS Colorimetric or electrometric analysis NO<sub>3</sub>-N, NO<sub>2</sub>-N mg/L NH<sub>3</sub>-N Colorimetric or electrometric analysis mg/L $PO_4-P$ Colorimetric analysis mg/L **TROUBLESHOOTING ANALYSES** OUR Analysis mg $O_2/L/hr$ SOUR OUR MLVSS mg $O_2/g/hr$ pН Electrometric analysis SU ORP Electrometric analysis mV Alkalinity Titrimetric analysis mg/L

#### Sequencing Batch Reactor Design and Operational Considerations